

41 33 040**Replacing front left or right side wall holder****Note:**

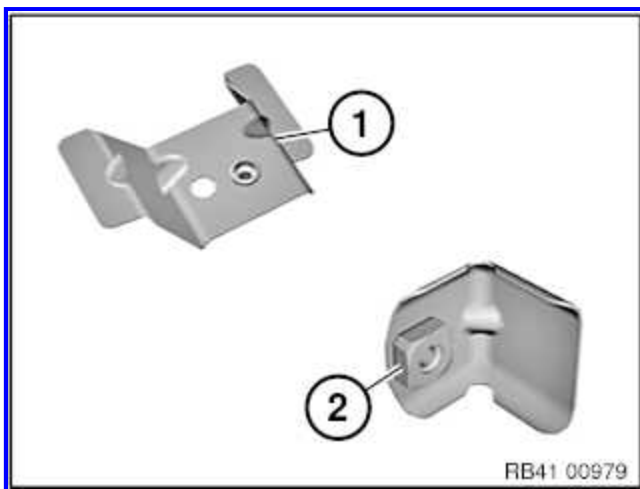
Read contents of [Body, General](#).

Side wall removed.

Transfer the systematic diagram onto the respective holder version.

**General information:**

Procedure [Observe](#) repair stage 2!



Following new body parts are required (refer to Electronic Parts Catalogue):

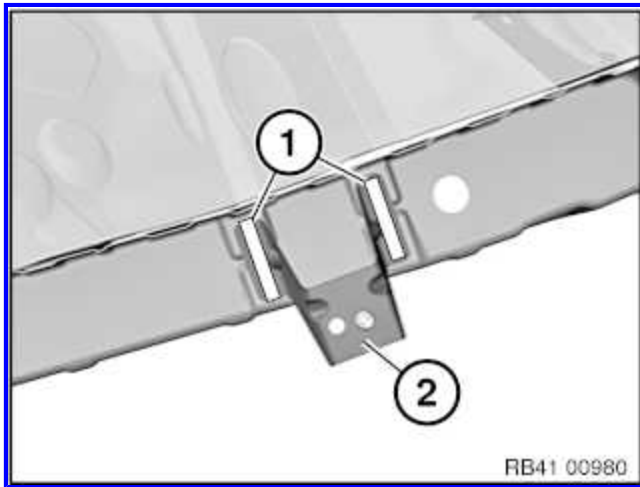
- (1) Holder, side wall, front (variant 1)
- (2) Holder, side wall, front (variant 2)

Following [consumables](#) are required:

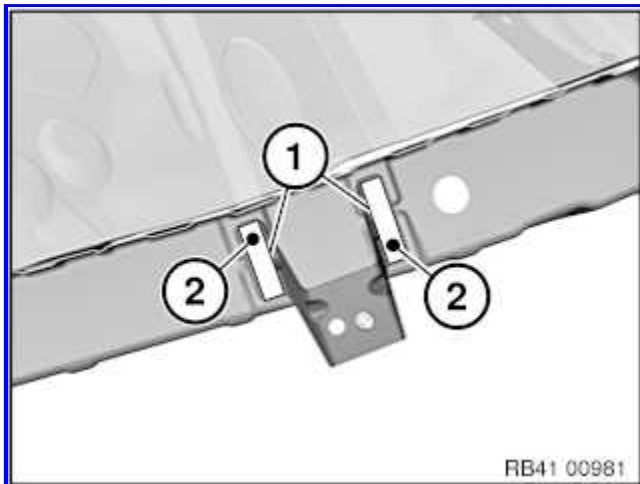
Material	Quantity
Adhesive K5a	1
Blind rivets N3	2
Cleaning agent R1	1

**Removal of side wall holder (variant 1):**

Release welded connections in areas (1) and remove holder (2).



Preparation of new part:



Adjust new part in conjunction with side panel in front to fit.

In area of bonding surfaces (1), set 2 4.2 mm dia. bore holes (2) for blind rivets N3.

Remove new part and deburr holes.

Important!

Do not grind bonding surfaces down or off.



Installation of side wall holder:

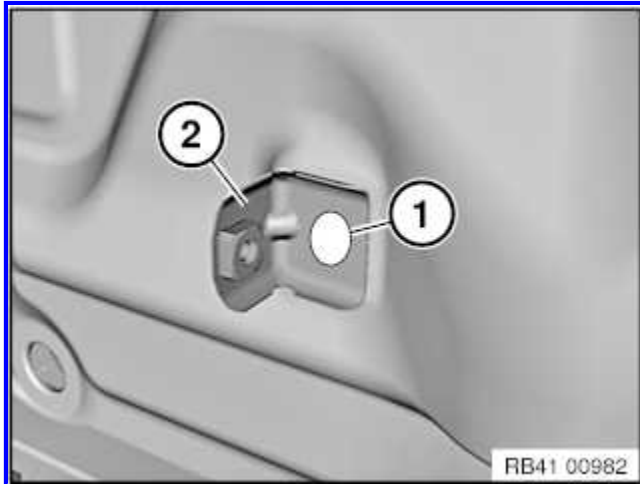
Clean all bonding surfaces with cleaning agent R1.

Apply adhesive to bonding surfaces.

Install new part and rivet with blind rivets.



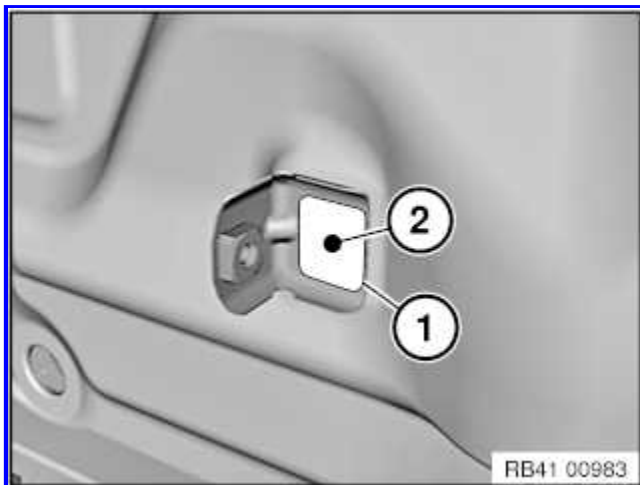
Removal of side wall holder (variant 2):



Release welded connection in area (1) and remove holder (2).



Preparation of new part:



Fit in new part.

In area of adhesive surface (1), drill a 4.2 mm dia. bore hole (2) for blind rivet N3.

Remove new part and deburr holes.



Important!

Do not grind bonding surfaces down or off.

Installation of side wall holder:

Clean all bonding surfaces with cleaning agent R1.



Apply adhesive to bonding surface.

Install new part and rivet with blind rivet.